



5L Cube With Vertical Fold

0635 series

Mold Number(s): 505

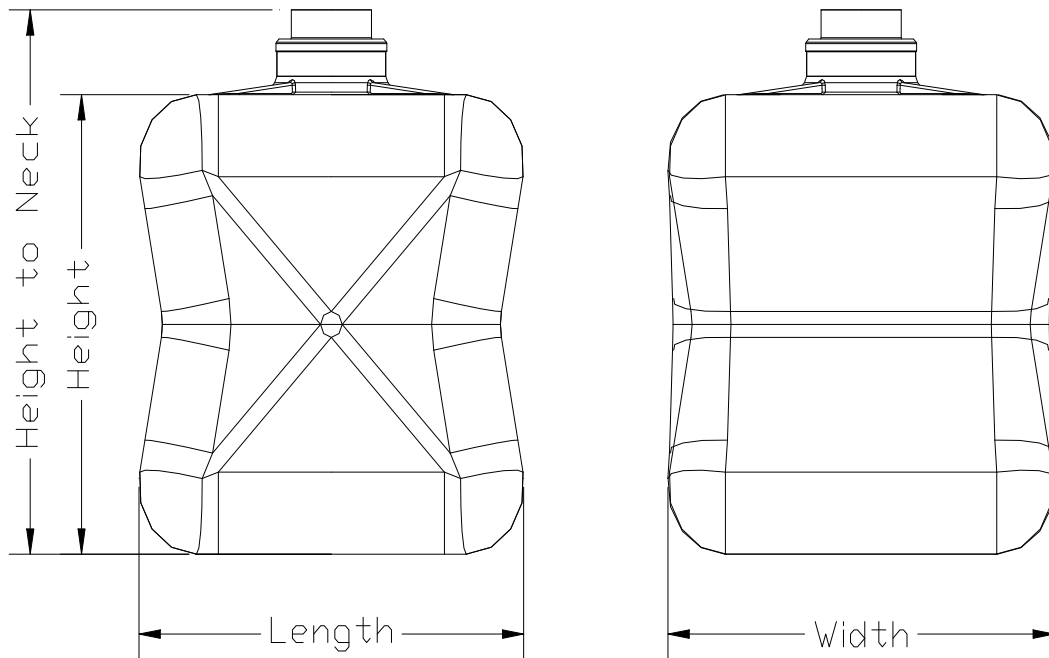
A 5L collapsible container made of natural Low Density Polyethylene. This container is highly resistant to environmental stress cracking and damage due to repeated flexing and impact. Shipped to you in a highly compact format, this package saves shipping costs and reduces the amount of storage and warehouse space required. When used in conjunction with an exterior carton, this package makes an ideal shipping container for a variety of products.

PERFORMANCE SPECIFICATIONS

- No objection status for food contact applications from the Health Protection Branch in Canada and compliance for use in food contact applications by the Food and Drug Administration in the United States.
- UN Classification for transportation of Group II or Group III liquid fill dangerous goods when used in conjunction with the 38mm SP 430 neck finish and the specified carton and cap. Classification is good for land and sea transport. Compatibility of fill product with container is the responsibility of the filler. See sales specification SS-UN-020 for more information.

DIMENSIONS

Capacity	Rated	5.0L	Overflow (to top of neck)	5.3L minimum
Weight	SP 400 neck/SP 430 neck	105/110g ± 5.0g	Minimum Wall Thickness	0.008"
Dimensions	Length x Width x Height	6.5" x 6.5" x 8.1"	Height to Neck (38mm SP 400)	9.4"
			Height to Neck (38mm SP 430)	9.5"



Shown with 38mm SP 400 neck finish, no handle

SPECIAL FEATURES

Neck Finishes	38mm designed for SP 400 cap or 38mm designed for SP 430 cap.
Folding	The unique feature of this container is specially designed folding creases that are molded into the sides which allow for easy folding and unfolding. The container is folded like an “accordion” and held in a collapsed position with the use of an elastic band or cap. There is no need to unfold or inflate the container before filling, as it will expand as it is filled. In addition, this folding method has eliminated the sharply folded edges associated with traditional folding methods, therefore reducing the risk of failure.
Pouring	Minimal glugging is experienced as the container collapses as the contents are emptied.
Handle	Container can be supplied with or without a handle. Handle is made of medium density polyethylene.
Graduation Marks	Containers can be manufactured with no graduation marks, with Imperial/Metric combination in quarts and litres or with Metric only in millilitres.

FILLING RECOMMENDATIONS

- Compatibility of the container with the fill product is the responsibility of the filler.
- If container is to be shipped in individual/dispensing carton, fill with container in carton.
- Contents should not exceed 70°C (158°F) at time of fill.
- Filled containers should not be stacked and stored above 50°C (122°F).

For **Stacking Recommendations** please contact the Reliance Quality Department at (204) 633-4403 ext. 229

PACKAGING AND SHIPPING DATA

	<u>Bulk</u>
Quantity Per Carton	80 pieces
Cartons Per Pallet	8
Packaged Carton Weight (with handle, no cap, SP430 neck)	23.8 lbs.
Carton Dimensions (L x W x H)	33.38” x 13.50” x 24.25”
Carton Volume (Cubic Feet)	6.32

Palletized cartons are secured with stretch wrap.

WARRANTY

Reliance Products L.P. warrants product to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. *Liability is limited to the replacement cost of the containers purchased. Reliance Products LP does not test specific product packaging requirements and as such, customers are required to assure packaging meets the legal, environmental and containment needs of the product being packaged.*

PRODUCT RANGE

Reliance Products L.P. has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles	1L to 23L	Tighthead Containers	10L to 23L
Pails	4L to 23L	Collapsible Containers	10L to 25L

Call us for all of your related packaging needs