



**4 x 4L “R” Style Bottles Doublewall Outer Carton with Singlewall Divider  
U.N. Registered Combination Package**

Our 4L, “R” style (“F” style) bottles are made of High Density Polyethylene. They are ideal for use as a shipping container for a wide range of Chemicals and numerous general uses.

When used in conjunction with the carton, cap and closure method outlined below, this product meets the UN classification for transportation of Group II or III liquid fill dangerous goods. Classification is good for land, sea and *air* transport. Package is rated to 90 kPa internal pressure.

**In order for package to meet U.N. classification, all components must be precisely as identified in this document. No deviations to bottle, carton, carton closure, cap or cap closure methods are permitted. It is the responsibility of the filler to ensure that these details are adhered to.**

Package conforms to U.N. CAN/CGSB-43.150-97 specifications.

**BOTTLE**

**Compatibility of fill product with container is the responsibility of the filler.**

For bottle performance specifications, dimensions and shipping data, refer to sales specification number SS-B-012 for the 4L “R” Style Bottle. To order, reference one of the following Reliance product code numbers:

- 02700000 for natural
- 02700001 for white
- 02700100 for natural with Barrier Pak
- 02700101 for white with Barrier Pak

**CARTON**

The outer carton is a 350 # / 51 ECT BC-flute doublewall carton (kraft face) with 200 # / 32 ECT C-flute singlewall divider. Both are shipped collapsed for optimum space utilization. The interior dimensions of the assembled carton are 376mm x 222mm x 308mm. The carton is to be erected and sealed with 3” PVC 2000 tape, clear.

Cartons are available through Reliance by referencing the product codes listed below or they may be purchased directly from the manufacturer, Norampac.

- 00040220 for outer carton (kraft face). Registration number 4G/Y26.1/S/YY/CAN/REL 2-1973.
- 00040027 for divider

**FILL-LINE READY PACKAGES**

*For your convenience, this package can be purchased with the bottles shipped inside erected cartons. To order reference Reliance product code 02700050 for natural bottles or 02700051 for white bottles.*

**CAP AND CLOSURE**

Bottles are to be sealed with a Mac 219 series cap with a “Tri-Seal F-217” liner. These caps may be purchased through Reliance or directly through MAC Closures.

<u>Cap Liner</u>	<u>Reliance Product Code</u>	<u>Mac Product Code</u>
Tri-Seal F-217	80079699	219

**WARRANTY**

Reliance Products L.P. warrants product to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. *Liability is limited to the replacement cost of the containers purchased. Reliance Products LP does not test specific product packaging requirements and as such, customers are required to assure packaging meets the legal, environmental and containment needs of the product being packaged.*

**PRODUCT RANGE**

Reliance Products L.P. has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles	1L to 23L	Tighthead Containers	10L to 23L
Pails	4L to 23L	Collapsible Containers	10L to 25L

Call us for all of your related packaging needs